

RIDERS STAR GROUP LTD.

COMPANY PROFILE

We help businesses find and set up the best machines for their work. We have a lot of experience in this area and we only sell high-quality equipment. We also offer training to help your team use the machines properly.

Our goal is to make your business more efficient and successful.

MORE INFO

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CONTACT US

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YOUR GATEWAY
TO
RIDERS GROUP
INDUSTRIAL
EXCELLENCE



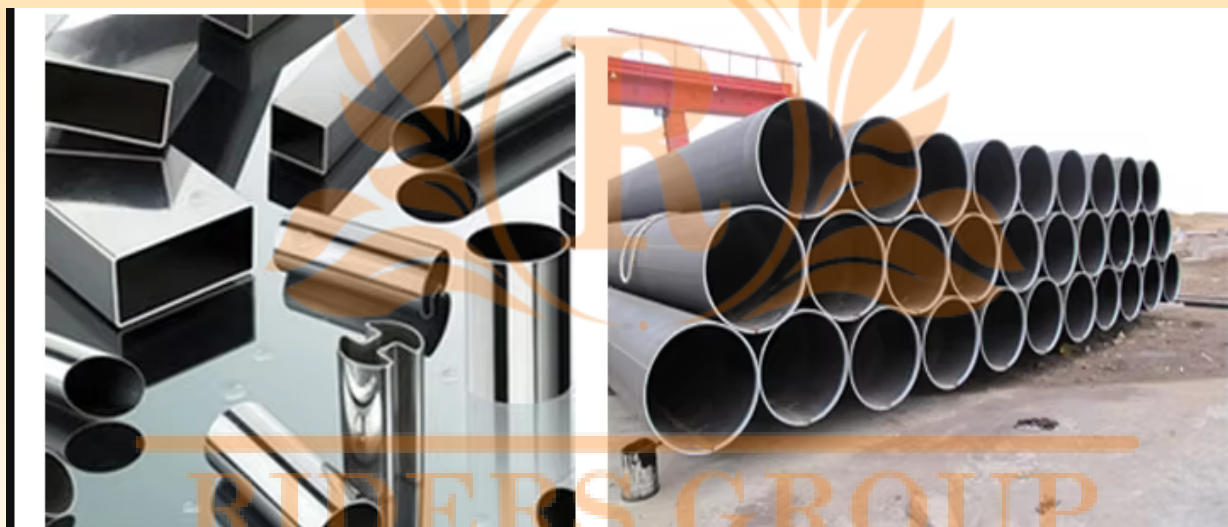
RIDERS Star Group Ltd.

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R.Riders Group Ltd. provides full-service support for industrial machinery,
Including sourcing, buying, delivery, installation, warranty, and training.

We help new entrepreneurs and businesses achieve their
Goals with complete solutions.

Pipe making machine

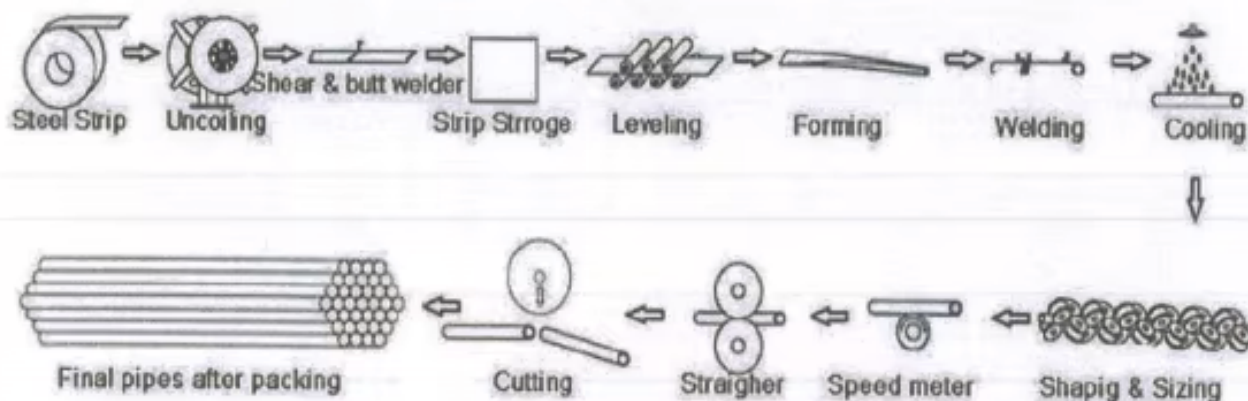


RIDERS GROUP

WHO WE ARE?

General introduction

This equipment is specially used for producing high-frequency straight seam welded pipe and corresponding square pipe and special-shaped pipe. The composition of equipment is from uncoiler to fixed length cutting saw. Rolling speed can be adjusted correspondingly within suitable range of pipe diameter and wall thickness.



PARAMETER

Model	Diameter of welded tube(mm)	Wall thickness of welded tube(mm)	Speed of tube welding(m/min)	Power of main motor(kw)	High frequency power(kw)
HG16	8-25	0.25-1.0	30-100	30	60
HG25	8-32	0.35-1.3	30-100	45	100
HG32	13-50.8	0.5-2.0	30-90	110	150
HG50	20-63.5	0.6-2.5	30-90	160	200
HG60	25-63.5	0.8-3.0	20-80	185	250
HG76	25-80	1.2-4.0	20-70	200	300
HG90	32-90	1.5-4.5	20-60	110x2	400
HG115	38-115	2.0-5.0	20-60	160x2	400
HG165	80-165	2.0-6.0	15-50	200x2	500
HG219	90-219	3.0-8.0	15-50	250x2	600
HG273	185-273	4.0-10.0	15-40	250x1 185x2	800
HG300	165-355	4.0-12.0	15-30	250x2 200x2	1200



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Parameters	Round pipe	Square pipe	Rectangle pipe
Tube size	63-140 mm	50x50 - 110x110 mm	40x60-100x120 mm
Thickness	2.0-6.0mm	≤6.0mm	≤6.0mm
Material	Hot and cold rolled, Galvanized steel, Black steel Low carbon steel, low alloy steel Steel coil mechanical properties: $\delta_b \leq 500\text{Mpa}$, $\delta_s \leq 250\text{Mpa}$		
Speed	10M/min~40M/min		
Length	4-8m		
Max. Coil weight	10 tons		

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UNCOILER

360° rotary hydraulic-pressure expanding tight, which insure steel coil feeding alternatively and make steel strip go into accumulator freely.



ACCUMULATOR

overview: it has two kinds of accumulator for optional. usually big line use horizontal type, and small line use vertical type.



Forming part: Mainly roughly mill-forming steel strip and controlling weld seam.



Sizing part: Mainly fine shaping pipe after welding and controlling size accuracy.



Turkey's head: mainly used for straightening of finished pipe roughly online.



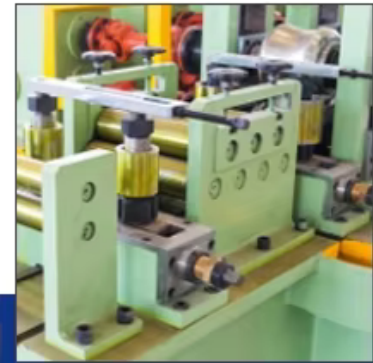
COLD SAW CUTTING



Uncoiler



Uncoiler



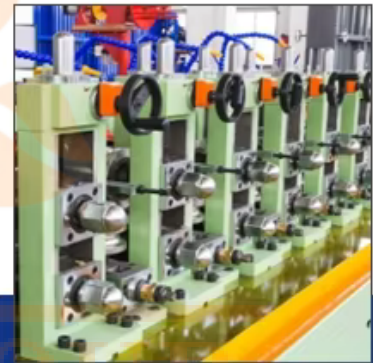
Leveller



Vertical Accumulator

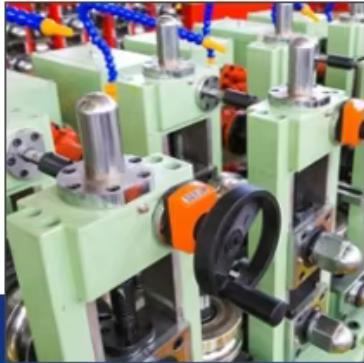


Forming and Sizing Machine

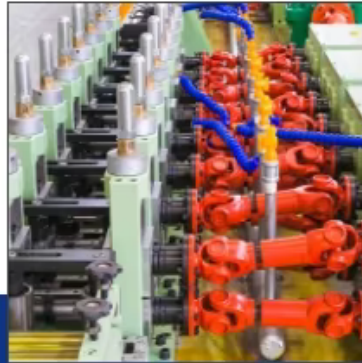




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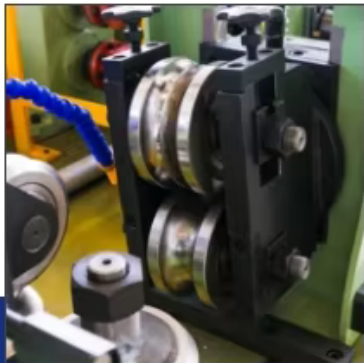
Worm Wheel
and Worm Rod



Quick Change Model



Squeeze Roller



Fin Pass



Turkey's Head



Squeeze Roller



Water Tank



Motor and Gearbox



Cold Cutting Saw



Cold Cutting Saw



Computer Cutting Saw



Computer Cutting Saw



Riders Star Group Ltd.

ABOUT US

Riders Star Group Ltd. is your premier destination for sourcing, importing, and installing top-quality business machinery. With over 10+ **years** of experience in the industry, we've established ourselves as a trusted partner for businesses seeking reliable and efficient equipment.

Our commitment to excellence is reflected in every aspect of our services. From the moment you choose a machine to its installation and ongoing support, we're dedicated to ensuring your complete satisfaction. We offer a wide range of products, each backed by a **guarantee** of quality and performance.

Our team of experts is always available to provide **comprehensive training** on your new equipment, empowering your staff to maximize its potential.

Led by **Md. Towhidur Rahman**, CEO, Riders Star Group Ltd. is committed to delivering exceptional value and service to our customers.